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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

APPLICANTS : Wilfried KOLBE et al

SERIAL NO. : 10/688,554

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FOR : MULTIPLE-STAND PHOTOGRAVURE MACHINE

AND PHOTOGRAVURE PROCESS

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SECOND PRELIMINARY AMENDMENT

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Dear Sir:

Prior to examination of the above-identified Application, please amend the same as follows:

Amendments to the title begin on page 2 of this paper.

Amendments to the Abstract begin on page 3 of this paper.

Amendments to the specification begin on page 4 of this paper.

Amendments to the claims are reflected in the listing of claims which begins on page 10 of this paper.

The Remarks begin on page 15 of this paper.